



# PACIFIC GEARS

Mr Mandar Gokarn , Mr Mehul Mehta and the Sanjay Tools & Adhesives Team ,

I want to take a moment to thank you for the **Hangsterfer's** Metal Working oil products and services that provide here at our factory. We have been on board with your company a short amount of time but already we are very satisfied with your products. We are the most impressed with the **Hengsterefer's S787**, that we are using to cut the most difficult Material like Hastelloy, Inconel 600 and other Supper Alloys. We have observed the prfoemance with **Hangsterfers's S787** as below mentioned.

HANGSTERFER'S S787				8% Cons			
Sr.No	TOOL ID	OPERATION	GRADE	MAKE		previous tool life	New TOOL LIFE IN PCS
1	CNMG120408MS	OD RUFF	WSM20S	WALTER		500	1600
2	CNMG120402MS	OD SEMI FINISH	KC5525	KENNAMETAL		1000	1200
3	CCGT09T0301LF	FINISH OD	WSM20S	WALTER		500	800
4	B051A0500CPG	DRILL	TIN	COBRA		300	450
5	CCGT03S101 L-F	ID FINISH	VP15TF	MITSUBISHI		250	400
6	NG3M250LK	PARTTING	KC5025	KENNAMETAL		200	500
7	A4G0205M02U02GMN	PARTTING	KC5025	KENNAMETAL		120	300
8	CNMG120402MS	FACE RUFF	KC5525	KENNAMETAL		400	1000
9	CCGT03S101 L-F	ID CLEAN	VP15TF	MITSUBISHI		400	1000
10	CCGT09T0301LF	FINISH OD	WSM20S	WALTER		500	800

We have also observed that **Hangsterfer's S 787** is less than half consumption against previous oil.

We look forward to working with you continuously in near future.

With Regards,

  
Prashant Panchal  
Partner